

FIG. 1

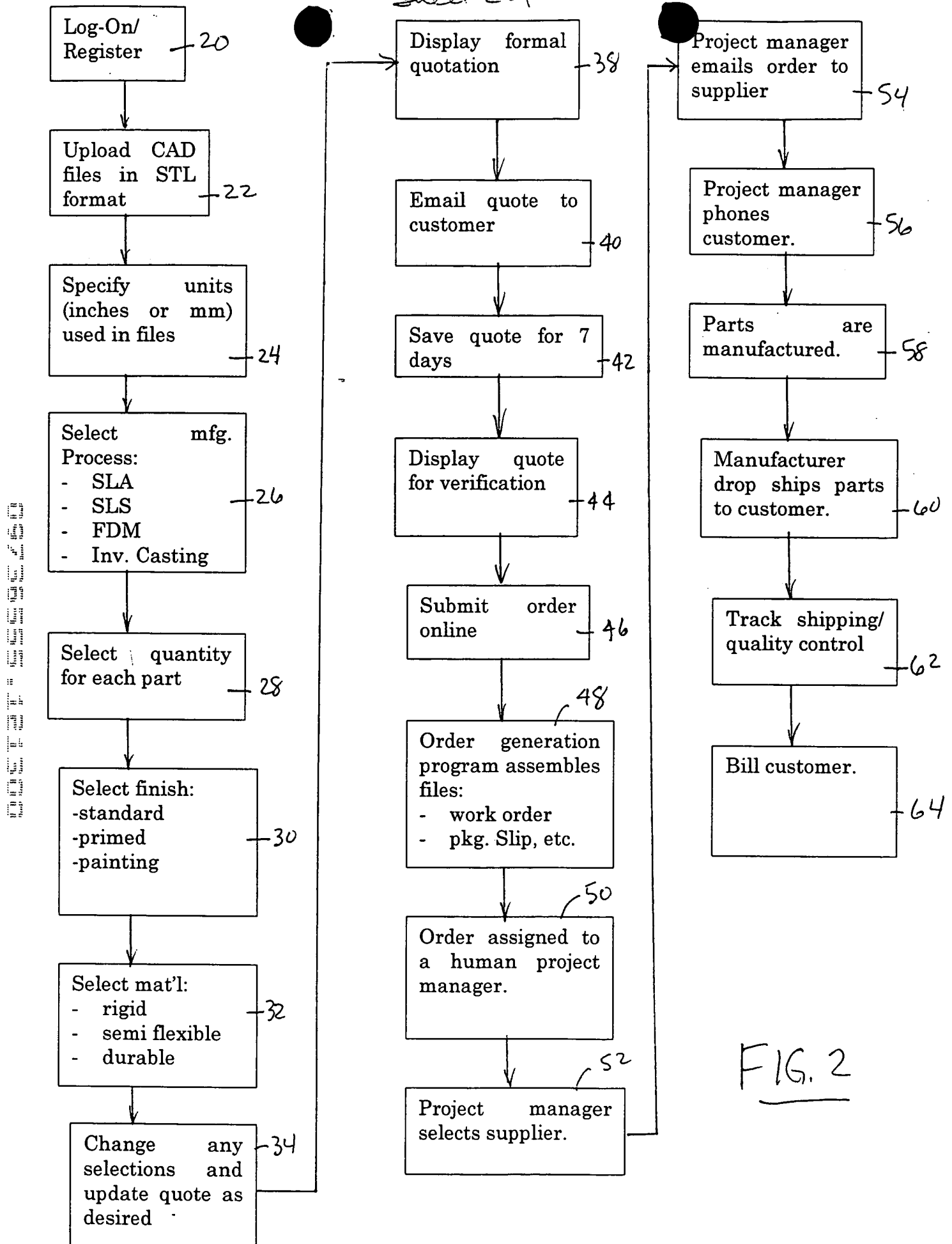



FIG. 2

Quickparts.com. Putting Instant in Custom Manufactured Parts - Microsoft Internet Explorer

File Edit View Favorites Tools Help

Address http://www.quickparts.com/quickquote/upload.asp

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**quickparts.com**  
Putting Instant in Custom Manufactured Parts

Instant Quotes For Quick Parts

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HOME

Saturday, November 25, 2000

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**Quickquote**  
User Login  
Services  
FAQ  
Quality Control  
Delivery Procedures  
Customer Testimonials

## Upload STL Files For QuickQuote.

**STEP ONE:**  
Click the "Browse" button to select the file to upload.

Browse...

**STEP TWO:**  
Click the "Add a File" button.

+ Add a File

**STEP THREE:**  
Repeat Steps 1 and 2 to select additional files for upload.

**STEP FOUR:**  
Click the "Upload Files" button to begin the QuickQuote process or click "Reset" to start over.

Upload FilesReset Form

If you are having trouble uploading from this page, [click here](#).

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Done Internet


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Sheet 4 of 11

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Address http://www.quickparts.com/quickquote/upload.asp

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**quickparts.com**  
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## QuickQuote Options

You have selected these files for processing:

Datapart D.stl

Datapart V.stl

Select Units

☒ Inches   ☐ Millimeters

---

Select the type of process to be performed

Rapid Prototypes:  
☒ SLA   ☐ SLS   ☐ FDM

Pre-Production:  
☐ Investment Casting Patterns

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Click to begin the Quickquote process

> Create QuickQuote >

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Internet

FIG. 4

Quickparts.com: Putting Instant in Custom Manufactured Parts - Microsoft Internet Explorer

File Edit View Favorites Tools Help

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- Quality Control
- Delivery Procedures
- Customer Testimonials

## QuickQuote Project Worksheet for SLA

\*Click the Part Name for a dynamic 3D view of the part. All units in inches. You must have the latest version of the Java Virtual Machine to view your part.

Parts To Quote							
Part Name*	Qty	Vol	X	Y	Z	GFI	OPT
<u>Datapart V.stl</u>	1	4.83	6.54	2.68	1.21	Yes	Yes
<u>Datapart D.stl</u>	1	2.24	3.70	3.22	0.75	Yes	Yes

Update Quantity

### Finish Options

☒ Standard
 ☐ Primed
 ☐ Painted: # of colors: 0

Update Finish Options

### Material Options

☒ Rigid (SL 5195)
 ☐ Semi-Flexible (SOMOS 8100)
 ☐ Durable (SL 7540)

Update Material

### Enter comments, colors or special instructions.

None

Update Comments

45

39

36

43

41

Buy Your Parts! Save Project

Print QuickQuote Email QuickQuote

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Internet

Quickparts.com Formal Quotation - Microsoft Internet Explorer

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Address http://www.quickparts.com/cgi-bin/quote.dll



5825 Glenridge Drive  
Bldg 2, Suite 107  
Atlanta, GA 30328  
877-521-8683  
831-401-2492 (Fax)

## Formal Quotation

Quote Code: 15661 November 25, 2000

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### Customer Information

Company Contact: Mark Mackie Phone: 404-303-6612  
 Company Name: Quickparts.com Fax: 831-401-2492  
 Email: mmackie@quickparts.com

Process	Part Name	Qty	Quote	Total
SLA	Datapart D.stl	3		
SLA	Datapart V.stl	5		
			\$ 1335	\$ 1335

**Additional Information:**

**Terms**    Net 30 days

**Delivery**    Standard

**Finish**    Primed

**Material**    SL 7540

**Notes:**  
Please orient DatapartD with internal features facing up.

Done Internet

FIG. 6

# SLA Pricing Methodology

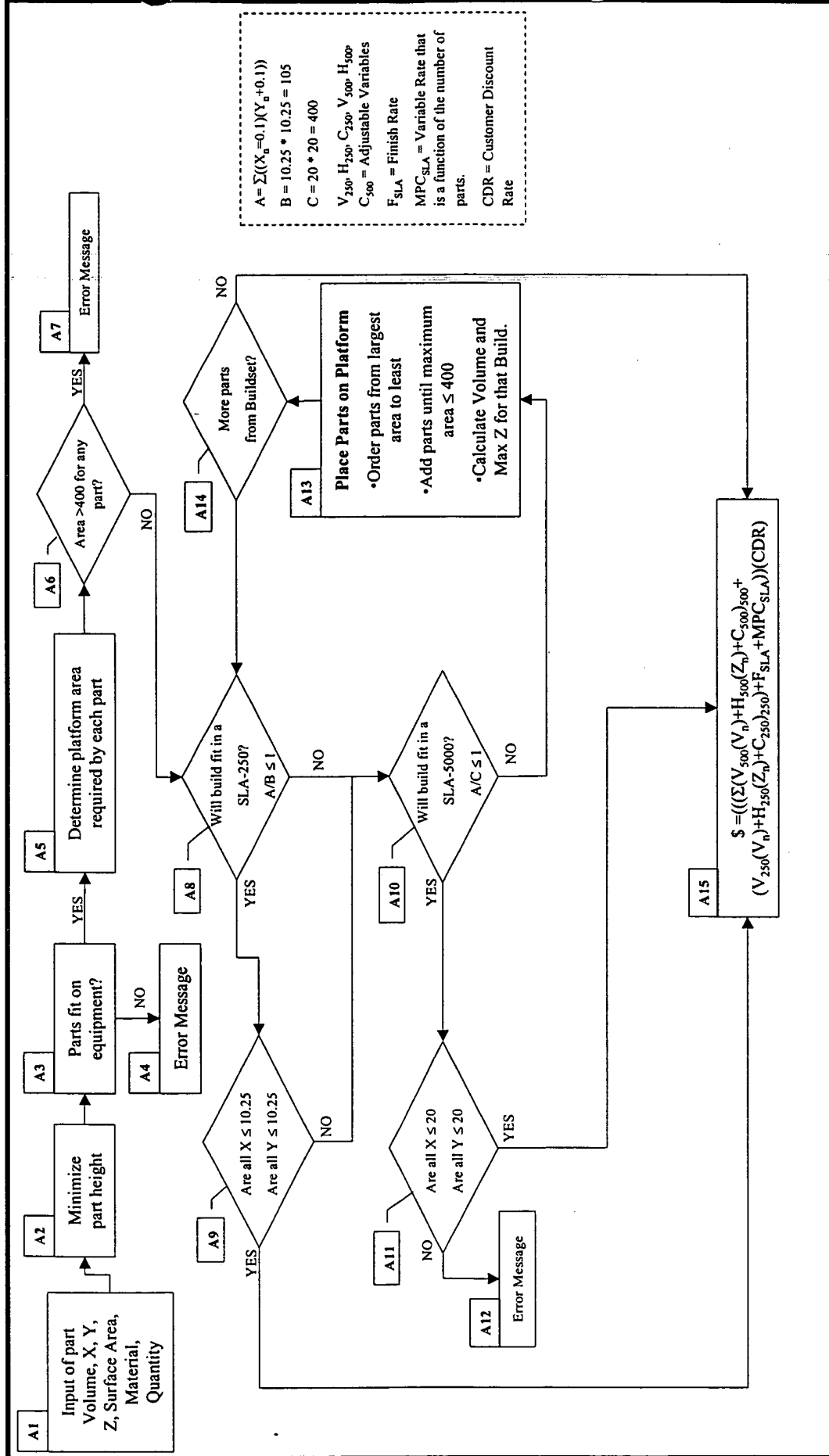
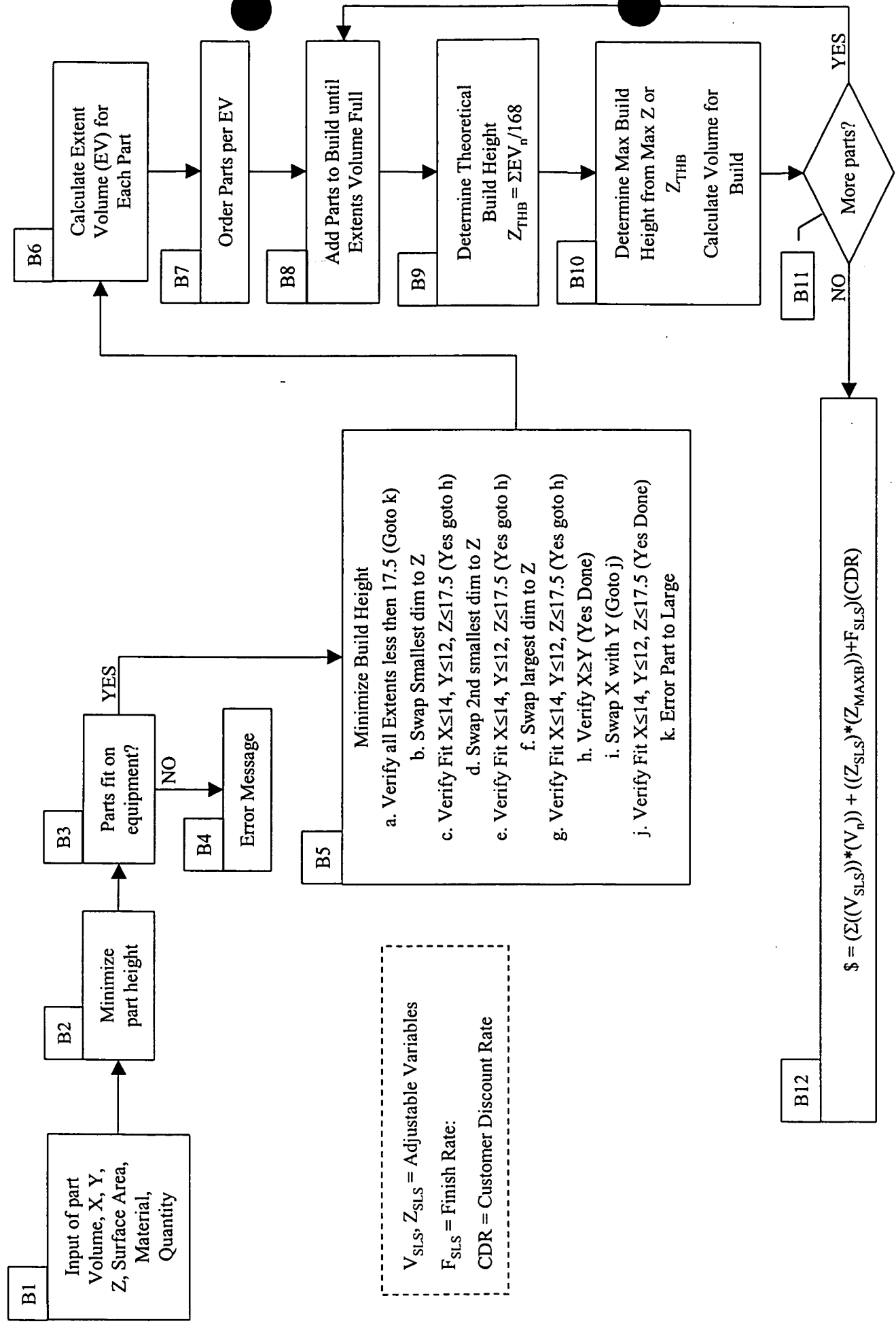


FIG. 7

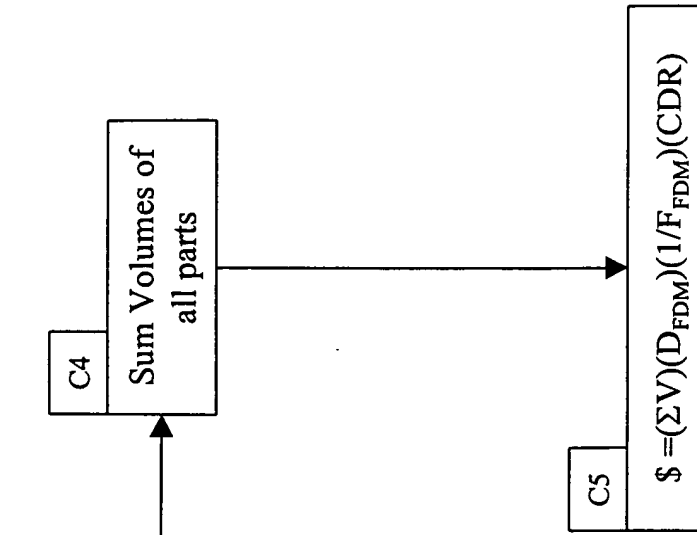
## SLS Pricing Methodolog

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F/G.8





$D_{FDM}$  = Adjustable Variable  
 $F_{FDM}$  = Finish Rate  
 $CDR$  = Customer Discount Rate

FIG. 9.

# RTV Silicone Tooling and Polyurethane Part Pricing Methodology

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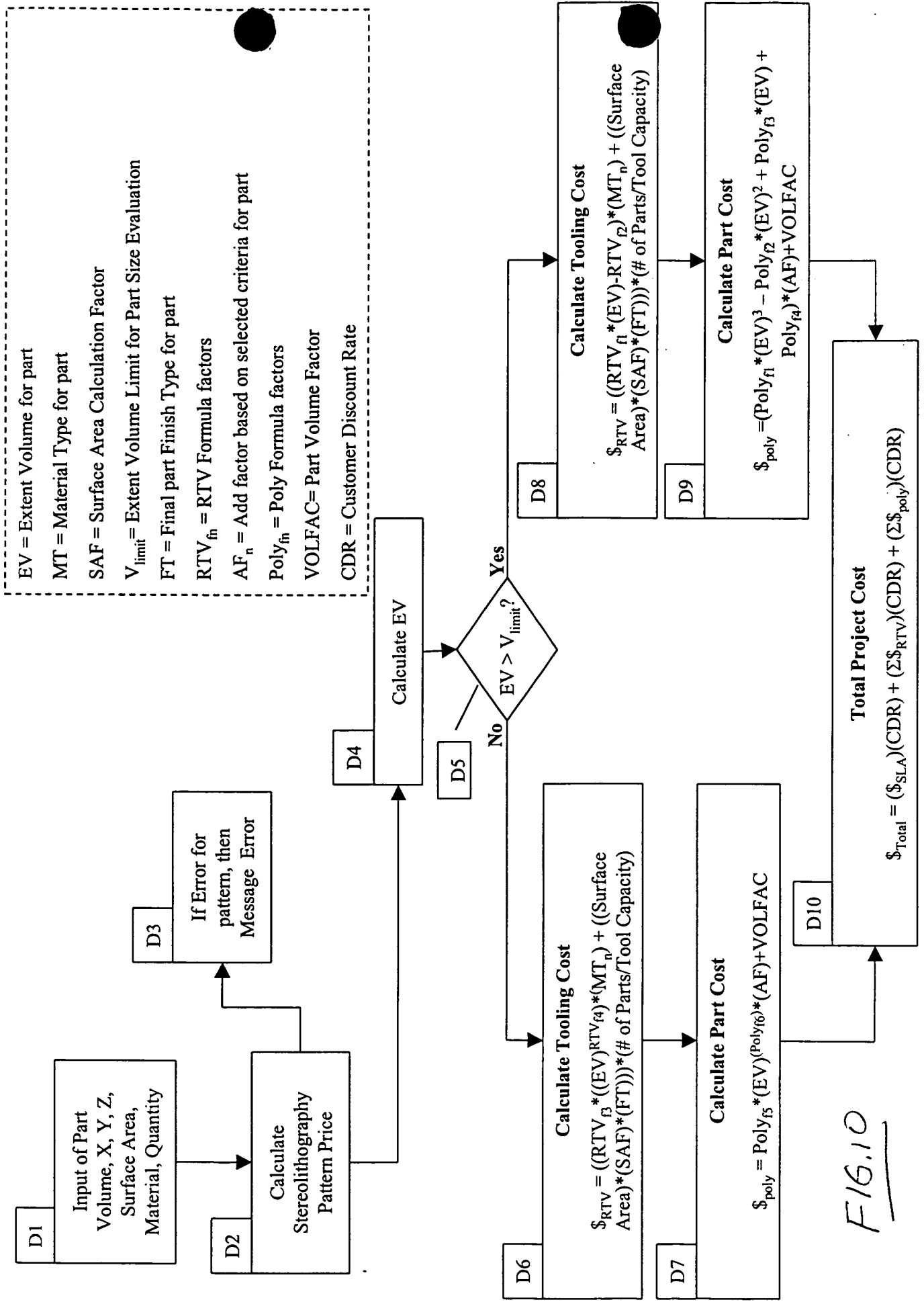


FIG. 10

# Injection Molded Tooling and Parts Pricing Methodology

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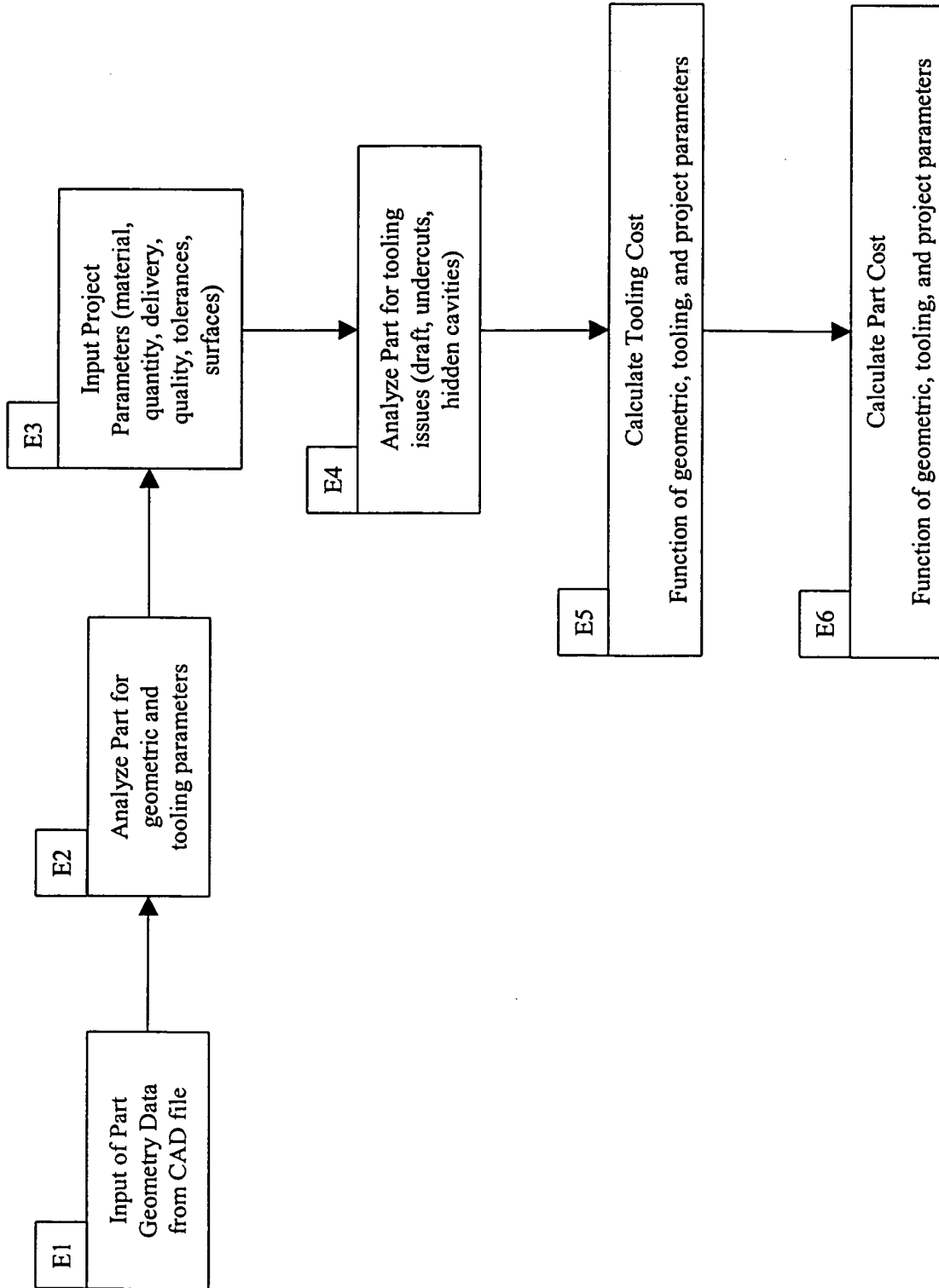


Fig. 11